

400

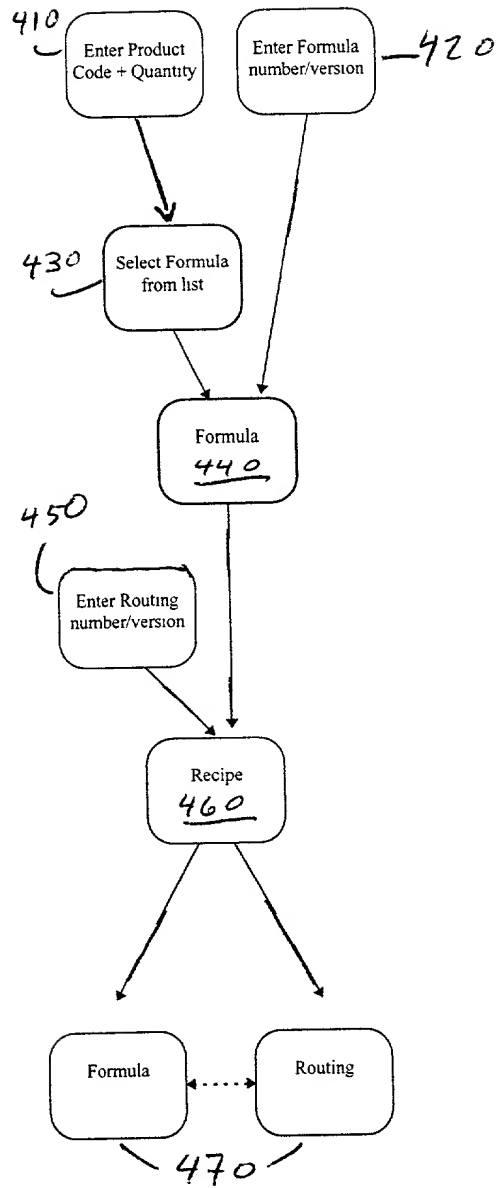


FIGURE 4

200

Figure 5

600

Recipe										Status Approved	
Organization	ORG1	Organization1									
Laboratory	LAB3	Laboratory3									
Project	PROJ1	Project1									
Recipe	RECIPE-1	Recipe1									
Description	Recipe1	Description									
Formula	FORM1	Formula									
Description	Formula1	Description									
Routing	ROUT1	Routing									
Description	Routing1	Description									
Theoretical Loss %	200	Theoretical Loss %									
Owner	FOR1	Owner									
Formula	FORM1	Formula									
Step	Quantity	Throughput	7000								
110	CHER	ACT1	Factor	Resource	Setup	Capacity	Change	Units			
		ACT2		RES1	5000	5000	1	000			
120	OPER2	ACT3		RES2	30,000	15,000	2	0,00			
		ACT4		RES3	7000	4000	2	300			
130	CHER	ACT5		RES4							
		ACT6		RES5							
Operation Description										Operation2	
Assembly Description										Assembly2	
Resource Description										Resource3	
Theoretical Loss %										000	
Step/Unit/Association											

FIGURE 6